



Address: Unit 5/200 Hamilton Road New Gisborne VIC.
Postal: PO Box 98 Gisborne VIC 3437
Facsimile: 03 5428 4988
M.S.D.S INFORMATION: Telephone: 03 5428 3988

MATERIAL SAFETY DATA SHEET

PRODUCT: AMPRK_ACRYLIC MONOMER ISSUED: 01/06/2016
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SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Substance Name	Synonyms	CAS Number	Proportion
Ethyl MethAcrylate	Ethyl Methacrylate	97-63-2	50-80%
Hydroxypropyl Methacrylate	Hydroxypropyl Methacrylate	27813-02-1	10-<30%
Tetraethylene glycol Dimethacrylate	PEG-4 Dimethacrylate	109-17-1	<10%
NN Dimethyl-p-toluidine	Dimethyltoluidine	99-97-8	<1%
D&C Violet	CI60725	81-48-1	<1%

Contains other substances classified as non hazardous according to the criteria of NOHSC.

SECTION 4: FIRST AID MEASURES

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label where applicable. If poisoning occurs seek the advice of a doctor or contact Poisons Information Centre 13 11 26.

Emergency Overview

- Flammable liquid and vapour
- May cause eye irritation
- May cause skin irritation
- Avoid prolonged or repeated breathing of gases, vapors or mists
- Read entire MSDS for additional information.

Symptoms that may arise if the product is mishandled are:



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SECTION 5: FIRE FIGHTING MEASURES

Flammable liquid, vapours may travel to source of ignition and flash back. Heat can cause polymerisation with rapid release of energy which may rupture closed containers explosively. Spontaneous polymerization may occur on prolonged storage. When heated above flash point, releases vapour. When mixed with air and exposed to ignition source, vapour can burn in open or explode if confined. Vapours may be heavier than air. May travel long distances along ground before igniting or flashing back to vapour source.

Never use welding or cutting torch on or near drum even if empty (residues) because product can ignite explosively. Fire fighters to wear self-contained breathing apparatus with a full facepiece operated in the positive pressure mode and full protective clothing when fighting fire.

Flash Point: TAG Closed Cup 68° F / 20° C
Flammable Limit: (vol %) LEL: 2.0% UEL: 2.5%
Auto-ignition Temperature: 392.8° C.

Extinguishing Media: Foam, Carbon Dioxide, Dry Chemical Powder and Water Fog.
Water maybe ineffective unless used as a fine spray or fog.
Keep adjacent drums cool with water spray.
Alcohol resistant foam, carbon dioxide or dry chemical powder.
Water may be ineffective. Water spray may be used to keep fire-exposed containers cool until fire is out.

Hazards from combustion products :

Heat can induce polymerization with rapid release of energy.
Closed containers may rupture explosively.
Spontaneous polymerization may occur with prolonged ageing.

Special protective precautions and equipment for fire fighters :

Fire fighters to wear self contained breathing apparatus & full protective gear.



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SECTION 6: ACCIDENTAL RELEASE MEASURES

Emergency procedures :

- Evacuate area. Eliminate sources of ignition.
- Use self contained breathing apparatus and protective clothing.
- Dike and absorb with inert material (ie sand, soda, ash).
- Transfer to proper containers for disposal, use non-sparking tools.
- Keep spills out of sewers & open bodies of water.
- Remove saturated clothing and wash affected skin areas with soap and water.
- Wear proper protective equipment. Contain and absorb using sand, earth or other inert material.
- Stop spill at source if possible. Prevent from entering drains, sewers, streams or other bodies of water. Wash down area with water. If contamination of sewers or waterways has occurred advise the local emergency services.
- Transfer spilled material into clean labelled container for disposal.

SECTION 7: HANDLING and STORAGE

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label where applicable. Symptoms that may arise if the product is mishandled are:

Classified as a Class 3 Flammable Liquid for storage or transport by the Australian Code for the Transport of Dangerous Goods by Road and Rail. Refer to State Regulations for storage or transport requirements.

Precautions for safe handling : Use only with adequate ventilation. High vapour concentrations may irritate the respiratory system. Avoid contact with eyes, skin and clothing. Avoid breathing vapour or mist. Store in a cool, dry place out of direct sunlight. Keep container closed when not in use. Maintain air space inside storage containers. Store away from sources of heat, sparks, flames or other sources of ignition. In case of accident follow spill or fire-fighting procedures above. Wash thoroughly after handling.

Conditions for safe storage, including any incompatibilities : Incompatibility materials to avoid, reducing and oxidising agents and UV light. Hazardous decomposition or by products include Oxides of carbon when burned. Store away from sources of heat or ignition. Store in a cool place away from direct sunlight in a well ventilated place. Keep containers securely sealed and protected against physical damage. Earth and bond containers and vehicles to filling points when dispensing pouring or pumping as vapours may ignite due to static electricity. Inhibitor requires air (oxygen) to function. Check inhibitor levels after 3 months and return to original level.

Explosion Hazards: Avoid ignition sources or excessive temperatures. Heat can induce polymerisation with rapid release of energy. Closed containers may rupture explosively. Spontaneous polymerization may occur with prolonged ageing.



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SECTION 8: EXPOSURE CONTROLS / PERSONAL PROTECTION

As published by Worksafe Australia: Not evaluated

Biological limit values : Not known

Engineering controls : Take precautionary measures to prevent static discharges.

General (mechanical) room ventilation and local exhaust ventilation is recommended. All ventilation equipment must be fitted with flame and explosion proof electrical fittings.

Personal protective equipment : Conduct a hazards assessment before using this product. Liquid concentrations may cause skin irritation. Repeated or prolonged contact may cause allergic skin rashes, itching and swelling which becomes evident on re-exposure to this product. Vapour concentrations may cause irritation of eyes. Liquid contact with eyes can cause irritation and possible corneal damage. Wear gloves, face shield or safety glasses/goggles and overalls due to splashing or spraying of materials. Always wash hands before smoking, eating or drinking.

SECTION 9: PHYSICAL – CHEMICAL PROPERTIES

Appearance (colour, physical form, shape) : Blue violet liquid
Odour : Sharp ester like odour
pH : not determined
Vapour Density (air=1) : 3.9
Vapour Pressure (20°C) : 0.69mmHg
Boiling point/range : 243°F / 117° C
Melting point : NA
Solubility in water : 0.5g/100g @ 20° C
Specific Gravity (20°C) : (H₂O=1): 0.918
Volatility : W/W %: 99+
Flash Point (closed cup) : TAG Closed Cup 68° F / 20° C
Flammability Limits (%) LEL : 2.0
Flammability Limits (%) UEL : 2.5
Autoignition Temp (C) : 392.8° C



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SECTION 10: STABILITY and REACTIVITY

Chemical stability : Stable
Conditions to avoid : Do not mix with Class 5 Oxidising Agents
Incompatible materials : Reducing and oxidising agents and UV light
Hazardous decomposition products (NO₂) : Toxic gasses, including oxides of carbon (CO₂) and nitrogen
Hazardous reactions : See above

SECTION 11: TOXICOLOGICAL INFORMATION

Health effects from the likely routes of exposure : None of the components of the material are listed as Carcinogens. Signs and symptoms of exposure; liquid or high vapour concentration can irritate eyes and respiratory system and cause skin rashes. Prolonged exposure can lead to headaches, nausea, drowsiness and unconsciousness.

TOXICITY

LD50 oral (rat): 13300 mg/kg
LD50 inhalation (rabbit): 3800 ppm
LD50 dermal (rabbit): 9100 mg/kg

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicity : Not known
Persistence and degradability : Not known
Mobility : Not known



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SECTION 13: DISPOSAL CONSIDERATIONS

Refer to State Land Waste Management Authority.

Incompatibility materials to avoid, reducing and oxidising agents and UV light. Hazardous decomposition or by products include Oxides of carbon when burned. Store away from sources of heat or ignition. Keep containers securely sealed and protected against physical damage. Earth and bond containers and vehicles to filling points when dispensing pouring or pumping as vapours may ignite due to static electricity. Dike and absorb with inert material (ie sand, soda, ash). Transfer to proper containers for disposal, use non-sparking tools. Keep spills out of sewers & open bodies of water. Remove saturated clothing and wash affected skin areas with soap and water. Wear proper protective equipment. Contain and absorb using sand, earth or other inert material. Stop spill at source if possible. Prevent from entering drains, sewers, streams or other bodies of water. Wash down area with water. If contamination of sewers or waterways has occurred advise the local emergency services. Transfer spilled material into clean labelled container for disposal.

SECTION 14: TRANSPORT INFORMATION

**Classified as Dangerous Goods according to the Australian Code for the
Transport of Dangerous Goods by Road and Rail.**

UN Number : 1993
UN Proper Shipping Name: : Flammable liquids, n.o.s., (ethyl methacrylate, hydroxy propyl methacrylate), 3, UN1993, PGII
Class and subsidiary risk : 3
Packing Group : II
Special precautions for user : See above; Flashpoint 20° C
Hazchem Code : 3(Y)E

SECTION 15: REGULATORY INFORMATION

Regulatory status: Not Classified as a Schedule 5 poison according to the criteria of the SUSDP. Classified as Hazardous according to the criteria of the NOHSC.



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MATERIAL SAFETY DATA SHEET

PRODUCT: AMPRK_ACRYLIC RESIN **REVISED DATE:** 01/06/2016
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SECTION 1: IDENTIFICATION of the MATERIAL and SUPPLIER

Product Name: AMPRK_ACRYLIC RESIN **Code:** AMPRK
Other Names: Black, White, Clear Acrylic Resin
Product Use: Repair Adhesive and Filler for plastics
Supplier: Trimfix Supplies (A.B.N 90 053 151 397)
 Address: Unit 5/200 Hamilton Road, New Gisborne, VIC, 3438
 Phone: 03 5428 3988 Facsimile: 03 5428 4988
Emergency Telephone Number:
Poisons Information Centre 131 126 (24 hours a day)

SECTION 2: HAZARDS IDENTIFICATION

Hazard classification and statement of overall hazardous or dangerous nature : HAZARDOUS SUBSTANCE;
 DANGEROUS GOODS Class 3 Flammable Liquids PG II; Classified as Hazardous according to the criteria of NOHSC.

Risk phrase(s) :

Xi = Irritant

R36/37/38 = Irritating to eyes, respiratory system and skin.

R43 = May cause sensitisation by skin contact.

Safety phrase(s) :

S(2) = Keep out of reach of children

S3/7 = Keep in a cool place. Keep container tightly closed.

S22 = Do not breathe dust.

S24/25 = Avoid contact with skin and eyes.

S 36/37/38/39 = Wear suitable protective clothing. Wear suitable gloves. In case of insufficient ventilation, wear suitable respiratory equipment. Wear eye/face protection.

SUSDP Safety Directions: DO NOT SWALLOW. Avoid breathing vapour and avoid contact with the eyes and skin.



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SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Substance Name	Synonyms	CAS Number	Proportion
Poly ethyl methacrylate	Acrylic Polymer	9003-42-3	60-100%
Dibenzoyl Peroxide	Benzoyl Peroxide	94-36-0	<3%

Contains other substances classified as non hazardous according to the criteria of NOHSC and not listed on HSIS.

SECTION 4: FIRST AID MEASURES

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label where applicable. If poisoning occurs seek the advice of a doctor or contact Poisons Information Centre 13 11 26.

Symptoms that may arise if the product is mishandled are:

ACUTE EFFECTS

SWALLOWED: Unlikely under normal circumstances but ingestion may result in irritation of the respiratory system at high doses.

EYE: Dust may cause irritation. High concentrations may cause eye damage.

SKIN: Repeated or prolonged exposure may cause irritation and allergic skin reaction.

INHALATION: Dust may cause irritation of the nose throat and lungs. This product may contain particulate, not otherwise classified (Nuisance dust).

CHRONIC EFFECTS

For Polymer: Classified as Particulates, Not Otherwise Classified. Eyes, skin and respiratory tract may be irritated by gross exposure to Particulates, Not Otherwise Classified, no matter how they are generated. Avoid inhalation of dust and keep dust out of eyes to prevent possible irritation.

For Decomposition Product: Methyl Methacrylate Monomer; Liquid or high vapour concentration can irritate eyes, respiratory system and cause skin rashes. Prolonged exposure can lead to headaches, nausea, staggering gait, confusion, drowsiness and unconsciousness. Repeated and prolonged over exposure may cause permanent brain and nervous system damage, allergic skin rashes, eye corrosion and permanent injury, as well as changes in liver and kidney function or damage. For Benzoyl Peroxide: repeated or prolonged contact may cause skin sensitization.



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SECTION 4: FIRST AID MEASURES Cont.

FIRST AID MEASURES

Description of necessary measures according to routes of exposure :

SWALLOWED: Rinse mouth out with water. Seek medical assistance if the quantity ingested was large.

EYE: Immediately irrigate with copious quantities of water for at least 15 minutes. Eyelids to be held open. Seek medical assistance. If in eyes, wash out immediately with water and rinse eyes with running water for at least 15 minutes or until advised to stop by a doctor.

SKIN: Wash with soap & water. Remove contaminated clothing & wash before re-use. If irritation, swelling, redness or blistering occurs seek medical assistance. If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water.

INHALATION: Remove from contaminated area. Apply artificial respiration if not breathing. Remove affected person from contaminated area. Avoid becoming a casualty. Seek medical attention or special treatment as required.

SECTION 5: FIRE FIGHTING MEASURES

Flash Point: TAG Closed 580° F / 304° C

Flammable Limit: N/A

Auto-ignition Temperature: Not determined.

Extinguishing Media: Water, Carbon Dioxide, Dry Chemical Powder and Water Fog. Water maybe ineffective unless used as a fine spray or fog. Keep adjacent drums cool with water spray.

Avoid extinguishing methods that generate dust clouds. Water streams can disperse air, producing a fire hazard and possible explosion hazard

Hazards from combustion products : Polymer dust is combustible, explosive limits of the polymer particles suspended in air are approximately those of coal dust.

Special protective precautions and equipment for fire fighters : Fire fighters to wear self contained breathing apparatus & full protective gear.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Emergency procedures :

Sweep up to avoid slipping hazard. Keep airborne particulates at a minimum when cleaning up spills. Evacuate area. Use self contained breathing apparatus and protective clothing. Transfer to proper containers for disposal. Keep spills out of sewers & open bodies of water. Wear proper protective equipment. Prevent from entering drains, sewers, streams or other bodies of water. Wash down area with water. If contamination of sewers or waterways has occurred advise the local emergency services. Transfer spilled material into clean labeled container for disposal.



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SECTION 7: HANDLING and STORAGE

No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label where applicable. Symptoms that may arise if the product is mishandled are:

Not Classified as Dangerous Goods for storage or transport by the Australian Code for the Transport of Dangerous Goods by Road and Rail. Refer to State Regulations for storage or transport requirements.

Precautions for safe handling : Use only with adequate ventilation. Observe precautions found on label. Wash face and hands thoroughly with soap and water after handling and before eating drinking or smoking. Avoid repeated and prolonged contact with skin. Keep container closed when not in use. In case of accident follow spill or fire-fighting procedures above. Avoid contamination.

Conditions for safe storage, including any incompatibilities: Store in a cool, dry place away from heat sparks and flames and out of direct sunlight. Keep container closed when not in use. Ground all metal containers when transferring. Use explosion proof equipment. Store away from sources of heat or ignition. Keep containers securely sealed and protected against physical damage.

Explosion Hazard: Polymer dust is combustible, explosive limits of the polymer particles suspended in air are approximately those of coal dust.

SECTION 8: EXPOSURE CONTROLS / PERSONAL PROTECTION

Biological limit values : Not known

Engineering controls : Use good local exhaust at processing equipment including buffers, sanders, grinders and polishers. High temperature processing equipment should be well ventilated. Use explosion proof equipment. Provide ventilation if necessary to control exposure levels below airborne exposure limits.

Personal protective equipment : Dust collectors are recommended for handling powder in bulk. Wear safety glasses and have eye flushing equipment immediately available. Minimise skin contamination by following good industrial practice. Wearing nitrile, neoprene, latex or other impermeable gloves is recommended. Avoid breathing dust and mist. Use dust mask or breathing apparatus.



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SECTION 9: PHYSICAL – CHEMICAL PROPERTIES

Appearance (colour, physical form, shape) : Fine white or pink powder

Odour : Faint odour in bulk

pH : not determined

Vapour Density (air=1) :NA

Vapour Pressure (20°C) :NA

Boiling point/range :NA

Melting point :NA

Solubility in water : Insoluble

Specific Gravity (20°C) : NA

Viscosity : NA

Flash Point (closed cup) :TAG Closed 580° F / 304° c

Flammability Limits (%) LEL :NA

Flammability Limits (%) UEL :NA

Autoignition Temp (C) :NA

SECTION 10: STABILITY and REACTIVITY

Chemical stability : Stable

Conditions to avoid : Heating above 240° C / 464° F

Incompatible materials : Strong reducing and oxidising agents

Hazardous decomposition products : Methacrylate monomers

Hazardous reactions : Will not occur



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SECTION 11: TOXICOLOGICAL INFORMATION

Health effects from the likely routes of exposure : None of the components of the material are listed as Carcinogens. Signs and symptoms of exposure; liquid or high vapour concentration can irritate eyes and respiratory system and cause skin rashes. Prolonged exposure can lead to headaches, nausea, drowsiness and unconsciousness.

TOXICITY

LD50 oral (rat): 7990 mg/kg

LC50 inhalation (rat): >12,500 to 16,500 ppm for 0.5 hours

LD50 dermal (rabbit): 35,500 mg/kg

Irritation Skin: Mild

Irritation eyes: Mild

There is no information available for Sensitisation, Mutagenicity and Sub Chronic Toxicity.

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicity : Flathead minnows and goldfish TLm24: 420ppm; Bluegills TLm24: 368 ppm

Persistence and degradability : Not known

Mobility : Not known

Do not allow to enter drinking water supplies, wastewater or soil.

SECTION 13: DISPOSAL CONSIDERATIONS

Refer to State Land Waste Management Authority.

SECTION 14: TRANSPORT INFORMATION

UN Number : NA

UN Proper Shipping Name : Non regulated material; Poly ethyl methacrylate

Class and subsidiary risk : NA

Packing Group : NA

Special precautions for user : See above

Hazchem Code : NA

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SECTION 15: REGULATORY INFORMATION

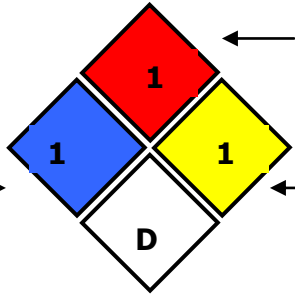
Regulatory status: Not Classified as a Scheduled poison according to the criteria of the SUSDP. Not Classified as Hazardous according to the criteria of the NOHSC.

SECTION 16: OTHER INFORMATION

Date Prepared: JULY 2011
 Emergency Contact: Poisons Information Centre 13 11 26
 Trimfix Supplies (03) 54283988

EINECS: European Inventory: 	Acrylic Powder <ul style="list-style-type: none"> HAZARD SYMBOLS: Xi: Irritant RISK PHRASES: R36/37/38: Irritating to eyes, respiratory system and skin SAFETY PHRASES: S18: Handle and open container with care, S22: do not breath dust, S24/25: avoid contact with skin and eyes, S38: in case of insufficient ventilation, wear suitable respiratory equipment.
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Hazard Rating System (Pictograms)

NFPA: 	Flammability Reactivity	HMIS: <table border="1" style="width: 100%;"> <tr><td style="text-align: center;">1</td><td style="background-color: #4a86e8; color: white;">Health</td></tr> <tr><td style="text-align: center;">1</td><td style="background-color: #e53935; color: white;">Flammability</td></tr> <tr><td style="text-align: center;">1</td><td style="background-color: #f1c40f; color: black;">Reactivity</td></tr> </table>	1	Health	1	Flammability	1	Reactivity
1	Health							
1	Flammability							
1	Reactivity							
<ul style="list-style-type: none"> Respiratory protection may be necessary depending on conditions of use. Refer to Section 8 of this MSDS for respiratory protection guidelines. 		<div style="border: 1px solid black; padding: 2px; display: inline-block;">*D</div>						

OSHA PEL for nuisance dust: 15 mg/m³ (total dust) 5 mg/m³ (respirable dust)

ACGIH PEL for nuisance dust: 10 mg/m³

Date of preparation or last revision of this MSDS : January, 2013

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Disclaimer

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End of MSDS AMPRK_ACRYLIC RESIN